

TURNKEY DAIRIES

SMMO100-500



Turnkey dairies SMMO100-500









To your own dairy faster and with smaller investment.

From order to production in the shortest time possible. Obtain construction documentation* in an easier manner and speed up the construction process by up to 20 times; all this for for less money.





Completely equipped for professional work

3D equipment layout rendering for the most efficient production. The facilities and the equipment meet the highest hygiene standards (HACCP) for the dairy industry.





Quick and easy start up

A dairy can be up and running in one day, once the ground is ready; all that's required is a simple foundation or platform. Required utility connections: electricity, water and drain.





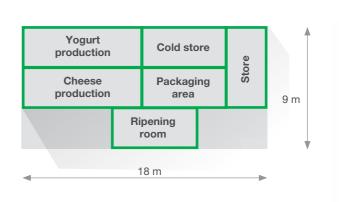
Know-how and 30 years of tradition with experience

Quality and efficient equipment, because we're experts in milk processing equipment. Equipment development is based on the feedback and experience of users from all around the world.



Extension modular options

A modular turnkey dairy can grow to match the volume of your dairy business. For example: increased storage, cold store - just pick and order an additional module, and we will deliver it as soon as possible.*



a turnkey dairy: at least 20 years

Expected lifespan of (with suitable maintenance)

Plevnik products in the service of the the user











All Plevnik devices are user- and environment-friendly as well as energy-saving. They are designed and manufactured for long-term use.









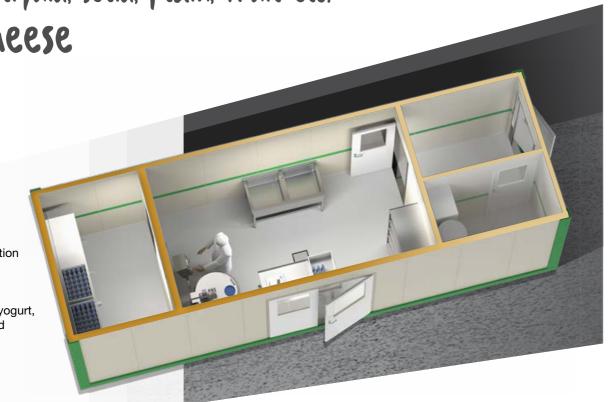
25 m²



Yogurt: liquid, solid, plain, fruit etc. Fresh cheese Butter

For advanced users:

- → Pasteurizer automated control and temperature regulation
- → Heating up to 100 °C
- → Specialized for the pasteurization of milk, the production of yogurt, grilling cheese, curd and fresh cheese etc. (cheese table, rack)
- → A cold store for storing various end-products (yogurt, curd, milk etc.)



EQUIPMENT FOR VARIOUS DAIRY PRODUCTS







Pasteurizer PH100 Yogurt stirrer Reducing outflow DN50/25

Cheese table SM-147

perforated

YOUNG CHEESE











Perforated draining strip

One-piece mould 0.3 kg

Salting vat BS-50

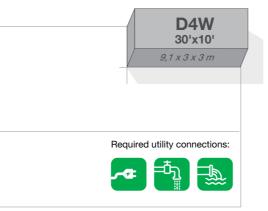
BUTTER







1000 mm Anteroom Cold store Production area Wardrobe 3 m² 1750 mm 4600 mm 2200 mm 9125 mm



ADDITIONAL CONTAINER EQUIPMENT



Sink - double











Professional faucet with a shower

2 sinks hands-free

A connections through the wall for milk

Temperature regulation system





SMMO300^{Advanced}

DAIRY

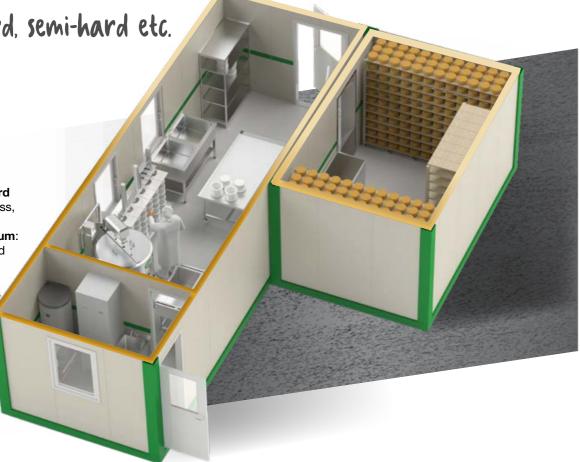
300 litres of milk/batch

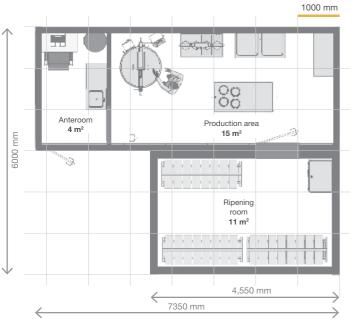
32m²

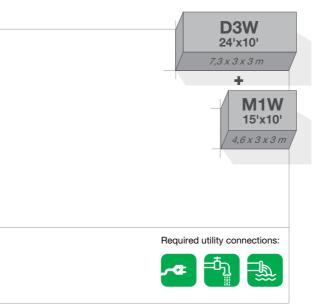




- For advanced users:
- → SKH cheese kettle -Automatic temperature regulation
- → Heating up to 90 °C
- → Specialized for making all types of hard and semi-hard cheeses (draining table, press, cheese table, salting vat)
- → Machine-cutting of coagulum: for producing soft, semi-hard and hard cheeses
- → Ripening room suitable for ripening all types of cheeses
- → Different options for producing yogurt, butter etc.







EQUIPMENT FOR VARIOUS DAIRY PRODUCTS

SEMI-HARD CHEESE





SKH 300 EL



Pneumatic draining press POS-50



table SM-147



Two-piece mould 1 kg



Salting vat BS100



pump JUNIOR (DN40, 58 I/min)

YOGURT





Central Z-stirrer for SKJ cheese kettle



Reducing outflow DN50/25

BUTTER







Butter churn PJ-13

ADDITIONAL CONTAINER EQUIPMENT



Sink - double



Professional faucet with a shower



2 sinks hands-free



A connections through the wall for milk



Temperature and humidity regulation system in the ripening room





SMMO500 Professional

DAIRY

500 litres of milk/batch

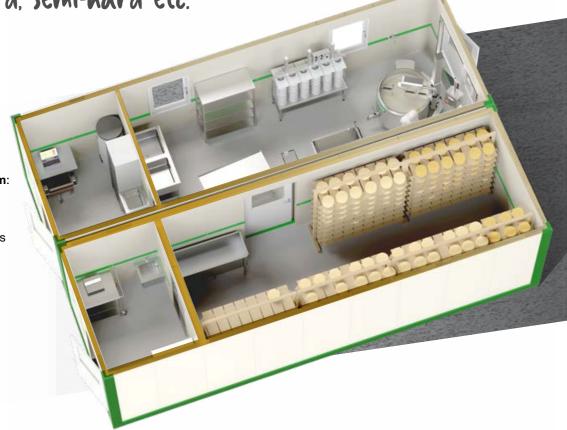
50 m²

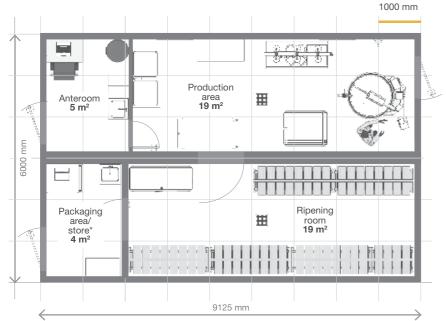


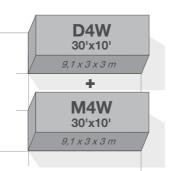
Cheese: Hard, semi-hard etc.

For professional users

- → SKH cheese kettle -Automated control and temperature regulation
- → Heating up to **100** °C.
- → Machine-cutting of coagulum: for producing soft, semi-hard and hard cheeses
- → Ripening room suitable for ripening of all types of cheeses
- → Store module (additional equipment) enables the quick and direct sale of products from the dairy.







Required utility connections:







EQUIPMENT FOR VARIOUS DAIRY PRODUCTS

SEMI-HARD CHEESE







cheese press PPS-U3







SM-147

mould 2 kg

BS100

JUNIOR

YOGURT





Cheese kettle

SKH 500 EL

Professional

Outflow DN80

Draining strip



Central Z-stirrer for SKJ cheese kettle

Reducing outflow DN50/25

BUTTER







Butter churn PJ-13

ADDITIONAL CONTAINER EQUIPMENT











A connections through the wall for milk



Temperature and humidity regulation system in the ripening

Sink - double

Professional faucet with a shower

2 sinks hands-free

room

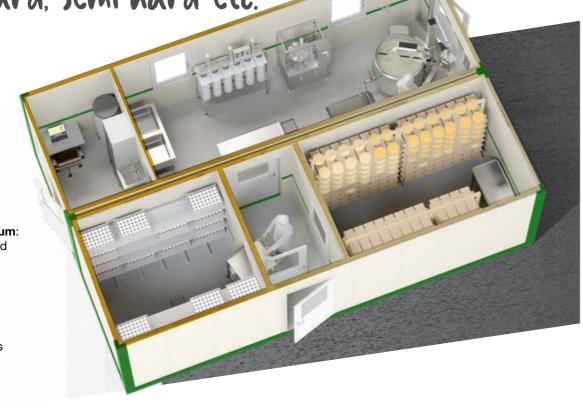


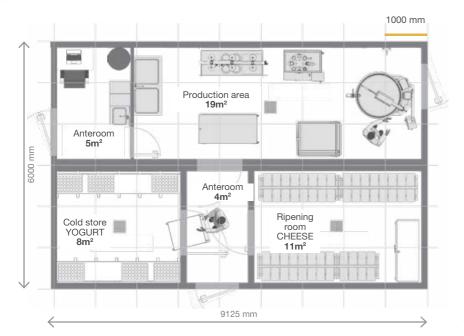
Cold store **Dairy exterior Production area**

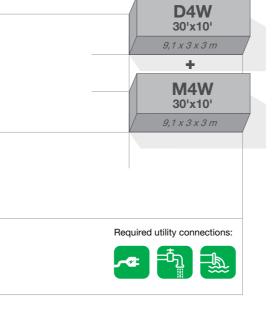
Cheese: Hard, semi-hard etc. Yogurt

For professional users and for a wide variety of dairy end-products

- → Cheese kettle SKH -Automatic control and temperature regulation
- → Heating up to 100 °C.
- → Machine cutting of coagulum: for producing soft, semi-hard and hard cheeses
- → Central Z-stirrer for producing yogurt, pasteurized milk, ricotta etc.
- → Ripening room suitable for ripening all types of cheeses
- → A cold store for storing various end-products (yogurt, curd, milk etc.)







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EQUIPMENT FOR VARIOUS DAIRY PRODUCTS

SEMI-HARD CHEESE





Elevating device

Draining strip

Pneumatic cheese draining press POS-50



Cheese table SM-147



Two-piece mould 2 kg



Salting pump JUNIOR B\$100 (DN40, 58 I/min)









+ Reducing out-flow DN50/25



device PN 500 CS

BUTTER







Butter churn PJ-25

ADDITIONAL CONTAINER EQUIPMENT



Sink - double



Professional faucet with a shower



2 sinks hands-free



A connections through the wall for milk



Temperature and humidity regulation system in the ripening room

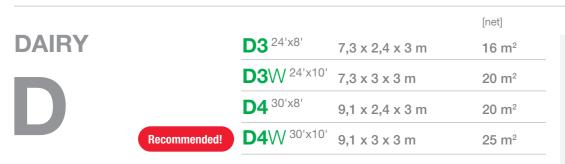
11

10

Versions

PLEVNÍK

CONTAINER MODULES



Maximum snow load	1 kN/m²
Maximum floor load	5 kN/m ²
Maximum ceiling load	0 kN/m ²
Maximum wind force load	0.5 kN/m ²

3





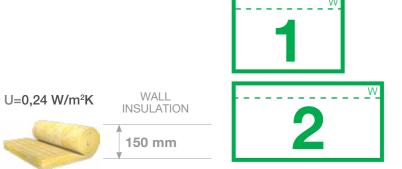
W = wider version
GROUND PLAN
(overhead view)

COLD STORE/ RIPENING ROOM

M

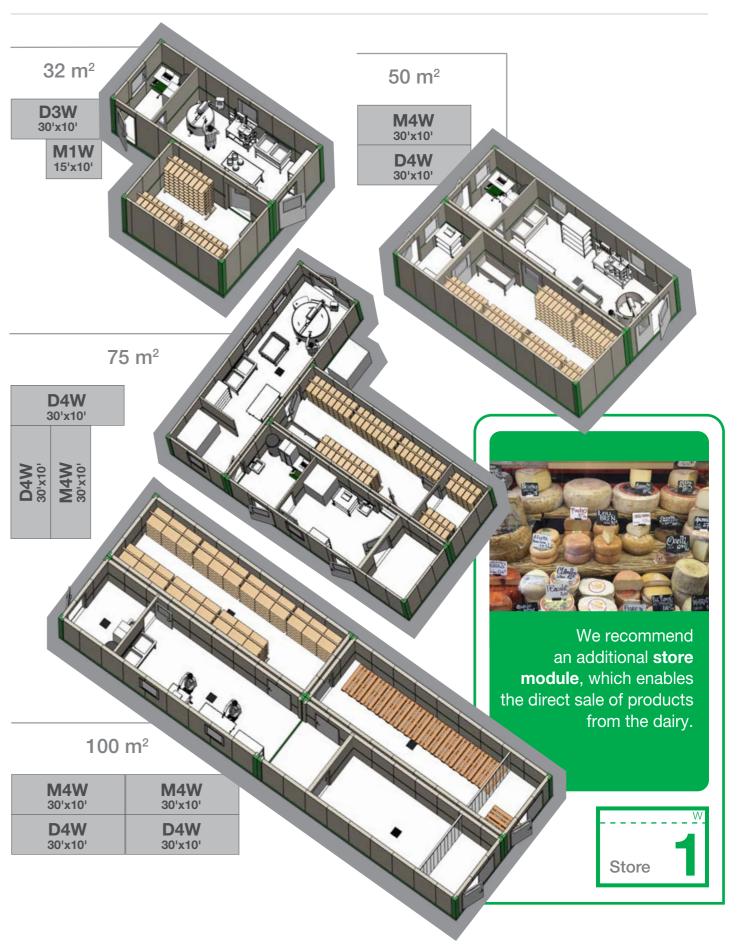
		[net]
M1 15'x8'	4,6 x 2,4 x 3 m	9 m²
M1 W 15'x10'	4,6 x 3 x 3 m	12 m ²
M2 ^{20'x8'}	6,1 x 2,4 x 3 m	12 m²
M2 W ^{20'x10'}	6,1 x 3 x 3 m	16 m²
M3 ^{24'x8'}	7,3 x 2,4 x 3 m	15 m²
M3 W ^{24'x10'}	7,3 x 3 x 3 m	19 m²
M4 30'x8'	9,1 x 2,4 x 3 m	18 m²
M4 W ^{30'x10'}	9,1 x 3 x 3 m	24 m²

Maximum snow load	1 kN/m ²
Maximum floor load	5 kN/m ²
Maximum ceiling load	0 kN/m ²
Maximum wind force load	0.5 kN/m ²





Individual custom solutions



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OUTER FRAME AND PANELS

Your dairy can shine in attractive colours, images or wood.

You can use the smooth outer surface of the container for advertising. In this way, you can promote the sale of your products, as well as your brand of milk products.

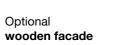
Optional colour selection



promotional stickers

Optional

PLEVNIK **SMMO**100-500





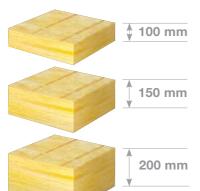


INSULATION

Save energy with good insulation

Energy-efficient container starts with well-insulated surfaces.

Insulation using mineral wool



WALLS:

100 mm, U=0,39 W/m2K all inner surfaces protected with Foodsafe metal sheeting

FLOOR:

150 mm, U=0,24 W/m2K all inner surfaces protected with Foodsafe metal sheeting

CEILING:

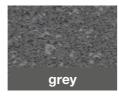
200 mm, U=0,20 W/m2K all inner surfaces protected with Foodsafe metal sheeting

FLOORING

Optimal solution for working in high-humidity spaces and for easy cleaning

Flooring for professional use, durable, slip-resistant, cleaning-agent-resistant (optional colour selection)

Plastic washable flooring







DOOR

Robust door, insulated, moistureand temperature-resistant

Professional use, durable, slip-resistant, cleaning-agent-resistant (optional colour selection)

Door designation and dimensions [mm] 705×2060 Single door 805×2060 Single door 905×2060 Single door 1005 × 2060 Single door Single door 1110×2060 Double door 1805 × 2060 Double door 1975 × 2060

Single and double door

- frame and panel from dyed aluminium,
- cylinder lock,
- panel insulation with 40 mm-thick styrofoam, U=1,8 W/m2K.
- thermopane glass glazing U=1,6 W/m2K.



COLD **STORE DOOR**

Good door insulation small temperature loss

Standard door for heavily cooled spaces and small temperature loss

Door designation and dimensions [mm]

Single cold store door	1100 × 2100
Double cold store door	2000 × 2100
Sliding cold store door	1000 × 2100

WINDOWS

Natural light, insulated

Energy-efficient container and pleasant work in natural light

Single and double INOX door

- stainless steel frame and panel,
- cylinder lock,
- panel insulation using expanded polyurethane, U=0,9 W/m2K.



PVC single window with blinds and insect screen Double glazing Uw=1,6 W/m2K



OPTIONAL: Larger dimensions or triple glazing on demand

Window designation and dimensions [mm]

Single window 880×1370

ELECTRICAL elements

Low energy consumption,

long lifespan

For humid spaces

IP55

SWITCHES AND POWER SOCKETS



LED LIGHTS

HEATING

Suitable for humid spaces (IP67), easy cleaning, integrated thermostat

ELECTRIC RADIATORS



AIR ventilation

A powerful fan with a humidity sensor and timer

AIR SUCTION



14 15

Sinks

Sink hands-free $450 \times 450 \text{ mm}$



 $\begin{array}{l} \textbf{Sink - double} \\ 1400 \times 600 \ mm \end{array}$



Sink - single with storage area 1400 × 600 mm Sink – double with storage area 2000 × 600 mm



Faucet

Professional faucet with a shower



TUBES

Tube on a reel



SHOE CLEANING DEVICE

Prevents the intake of dirt and pathogens into the room.



A Connections through the wall for milk

DN 25 / 32 / 40

Enables easy transition of raw materials through the walls with lower energy loss compared to alternative solutions (open door, window for piping).



COOLING UNIT

Cooling of the cold store Cooling of the production area



RIPENING ROOM SYSTEM

Maintaining temperature and humidity in the ripening room



Equipment for making yogurt, cheese, curd, pasteurized milk etc.

Pasteurizers P Pa and

Pasteurizers with cooling and heating PH – monoblock



Pasteurizer with cooling/ heating unit PH



Flow pasteurizer PP



Cheese kettles SKH Cheese kettles with a copper Cheese kettles with a cooling/heating unit SKH-H









Equipment for making butter



For skimming milk Separator SP For efficient butter production Butter churn for producing butter PJ



OTHER DAIRY EQUIPMENT

Prepresses







Cheese presses



Draining press



Cheese cutting device



Cheese washing device



















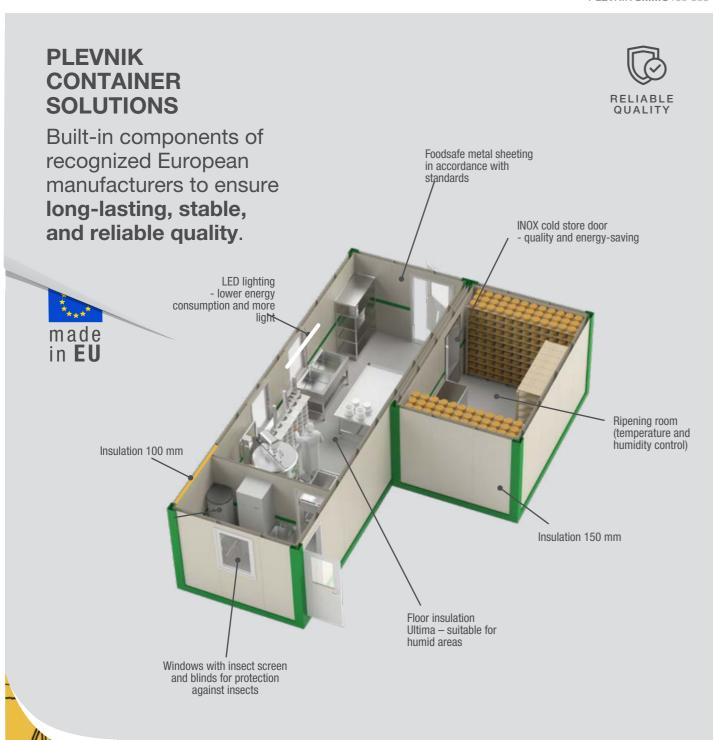
PLEVNIK

SKH500









Cheese making

today.

Cheese making

in the past.



Complete dairy solutions

Plevnik products in the service of the user.

All Plevnik devices are user- and environment-friendly, as well as energy-saving. They are designed and manufactured for long-term use.



SMMO EN 18 04 2023





Planning



Production

Representative:



Assembly and start-up

In the process of constant improvements, we reserve the right to make technical, design and other modifications without prior notice.

* All prices are informative and without tax (VAT). We reserve the right to change prices. Contact us for exact prices. The price includes the turnkey dairy (room) without the Plevnik devices. The devices shown indicate the possibilities for producing various milk end-products at different capacities. We reserve the right to errors and changes without prior notice. Delivery period: Delivery period for standard containers is 12-16 weeks. In case of an extension of the delivery periods for materials, we reserve the right to extend the delivery period. Warranty: 5-year warranty on the paint.



The milk processing equipment specialists. Together we have created more than 4,000 successful cheese-making stories.

www.plevnik.eu

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